

### Abstract of the Disclosure

A printing machine, especially a rotary offset printing machine, has a counter-pressure cylinder (2), to which at least one printing group (S, S'), which is assigned between a feed system (3) and a delivery system (4) in the direction of rotation (D) thereof. The plate and/or rubber blanket cylinders (5, 6) of the printing group (S, S') and/or perfecting printing group are constructed as a cassette-shaped modular unit (C, C'), which can be shifted from a use position axially into a servicing position.